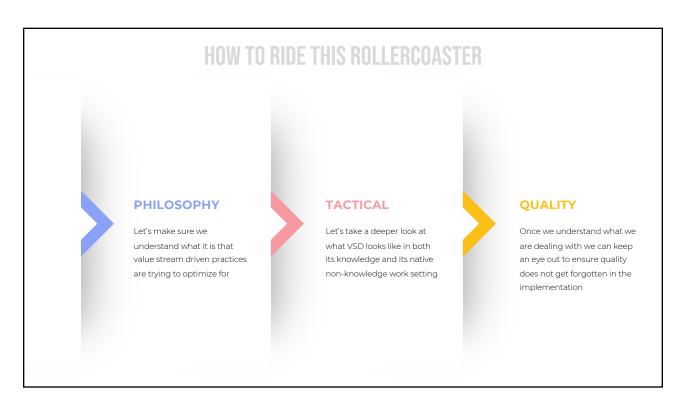


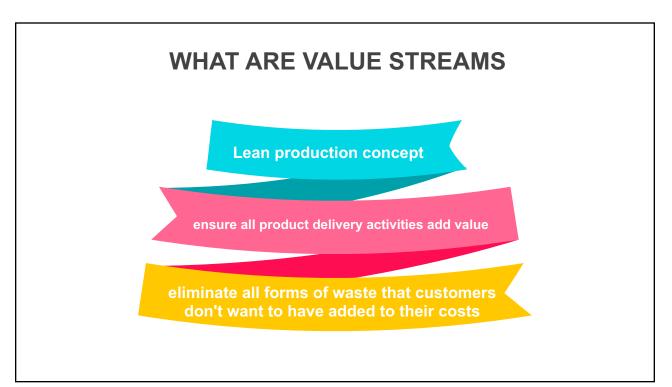


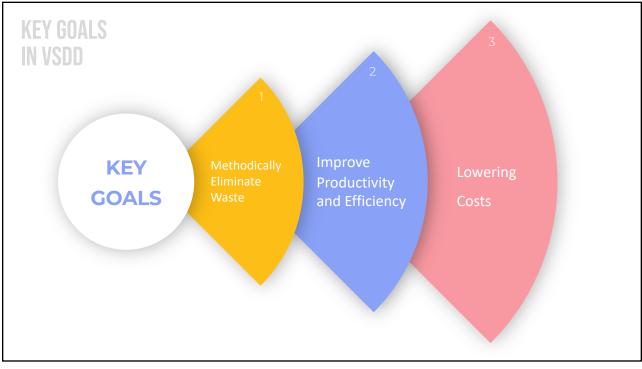
RAP/TRANSLATION • ¿Dónde está la biblioteca? • Me llamo T-Bone • La araña discoteca • Discoteca, muñeca, la biblioteca • Es en bigote grande, perro, Manteca

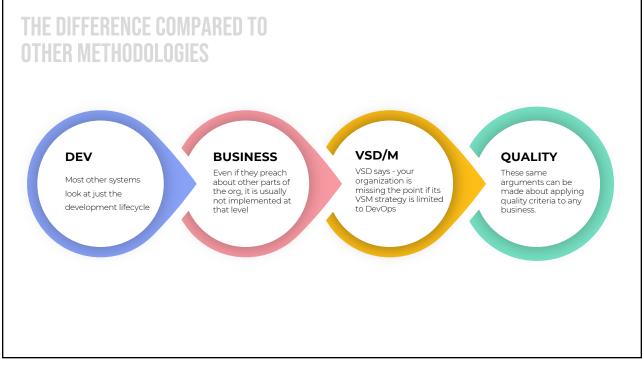
- Manteca, bigote, gigante, pequeñoCabeza es nieve Cerveza es bueno
- Buenos días, me gustas papas frías
- Bigote de la cabra
- Es Cameron Díaz

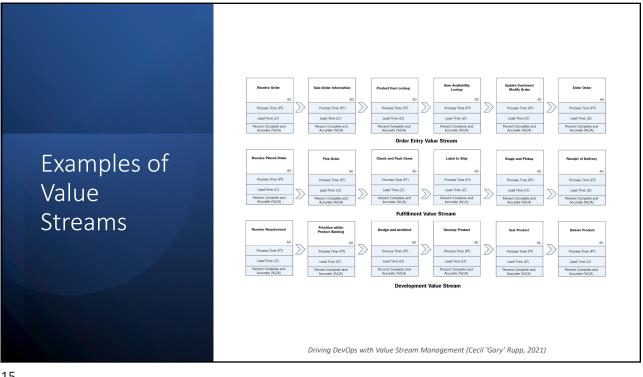
- Where is the library?
- My name is T-Bone,
- the disco spider.
- Disco, doll, the library,
- Is in big mustache, dog, lard.
- Lard, mustache, huge, little,
- head is ice-cream, beer is good.
- Good day, I like cold potatoes,
- the goat's mustache
- is Cameron Diaz!

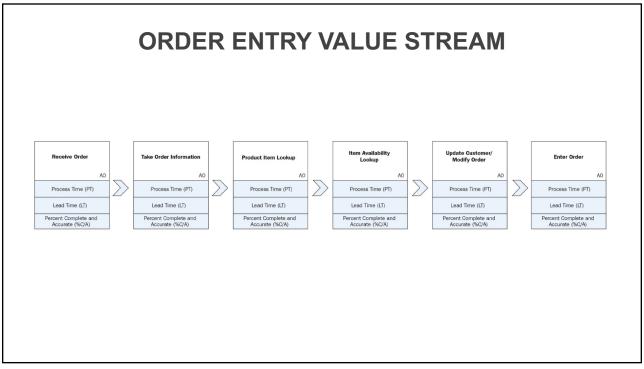


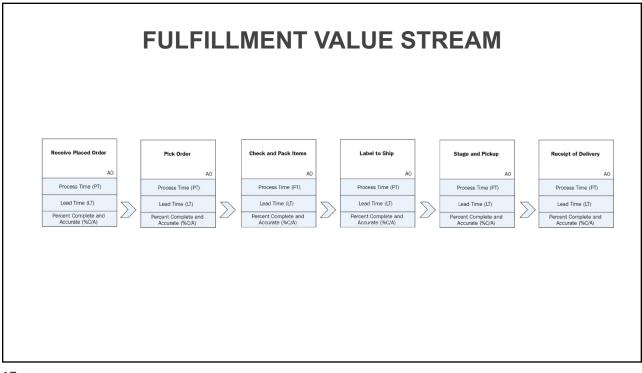


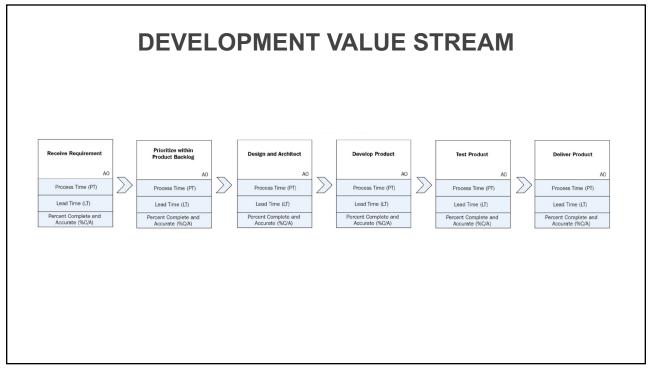




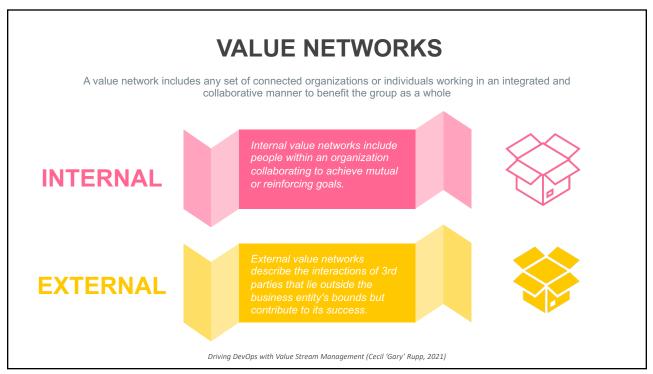










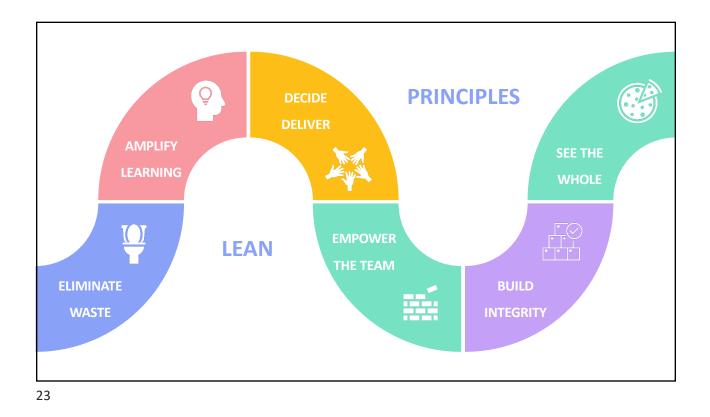


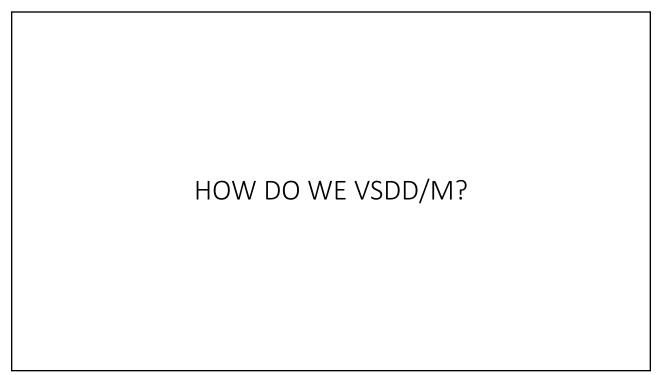
WHAT THEN ARE VALUE STREAMS?

"end-to-end collection of activities that create a result for a 'customer', who may be the ultimate customer or an internal "enduser" of the value stream"

The Great Transition: Using the Seven Disciplines of Enterprise Engineering to Align People, Technology, and Strategy (Martin, 1995)



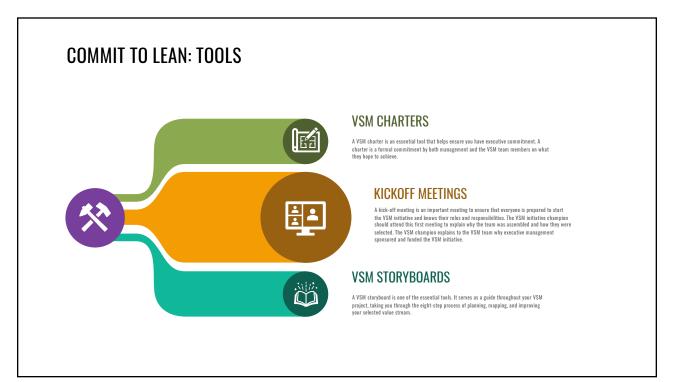










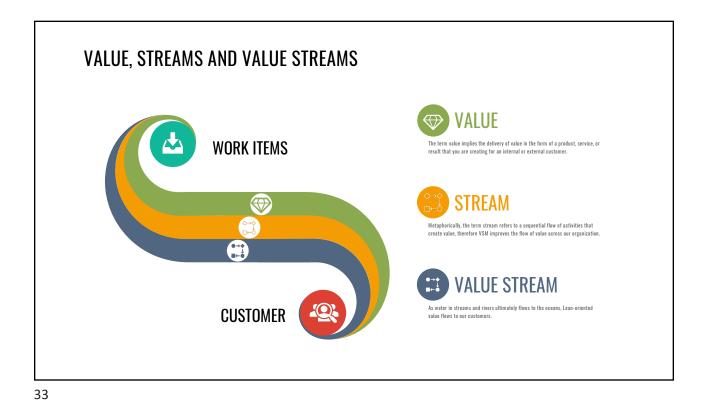






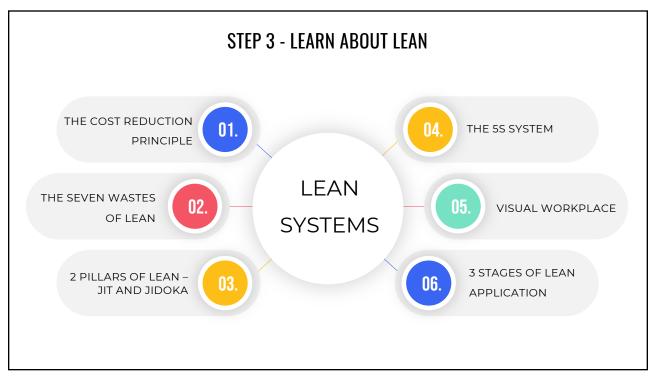


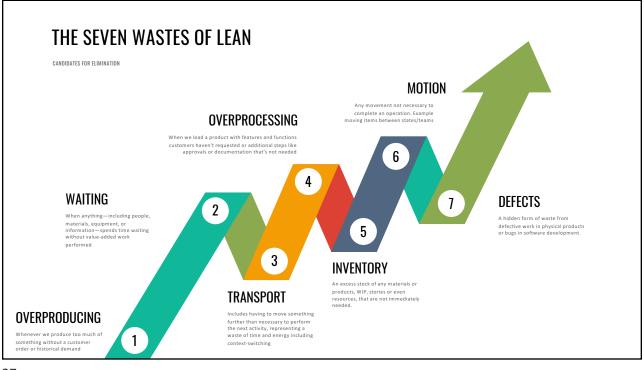




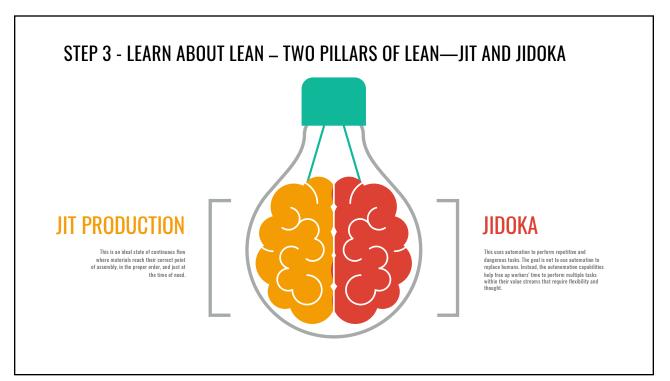


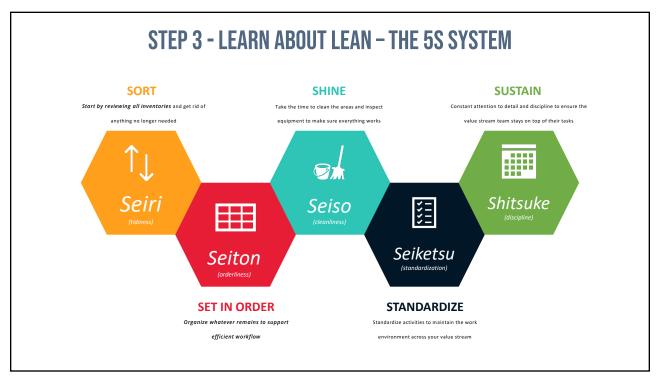




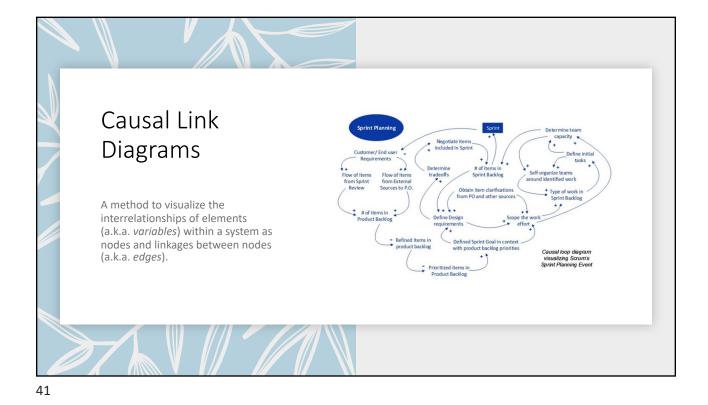


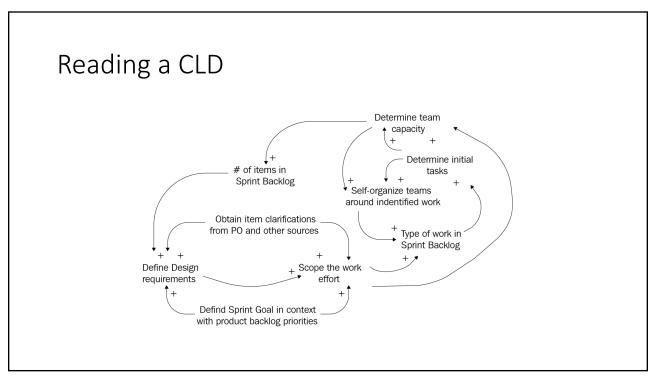


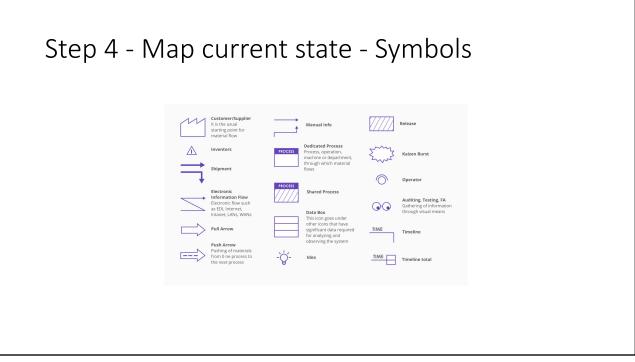


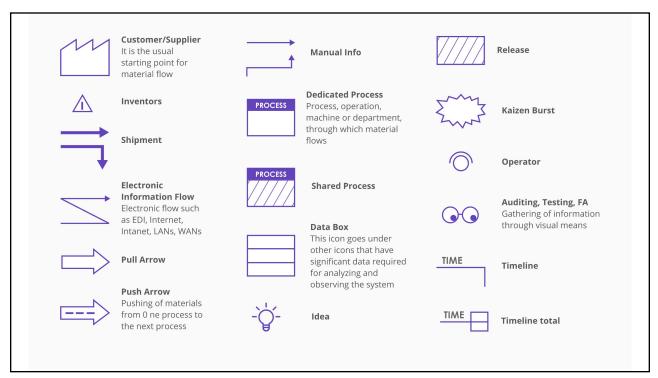


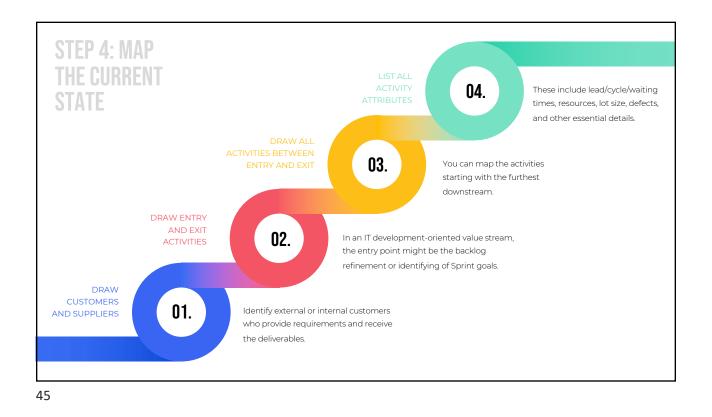


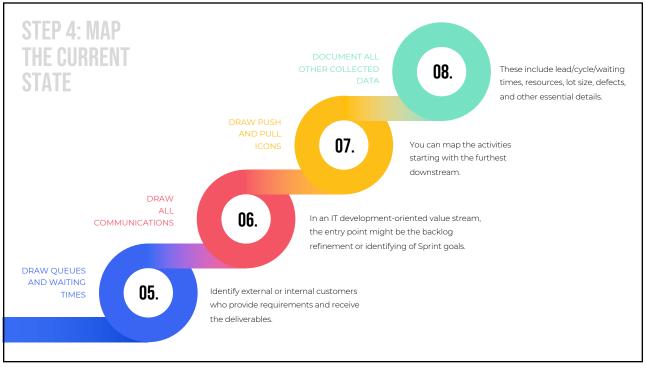


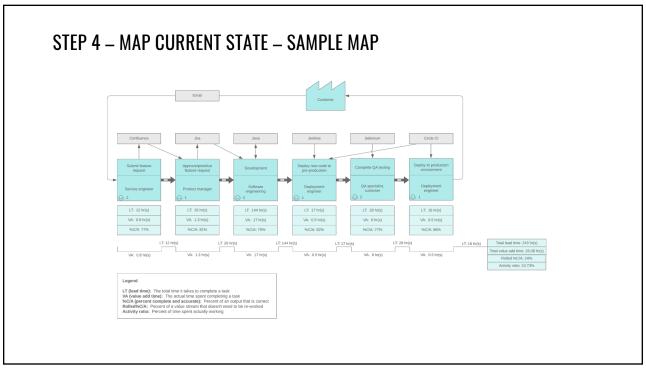








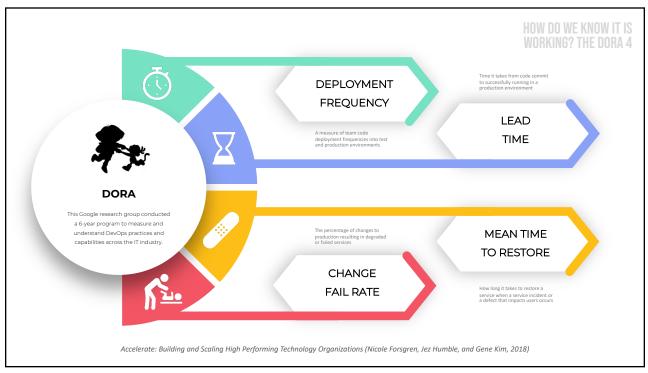




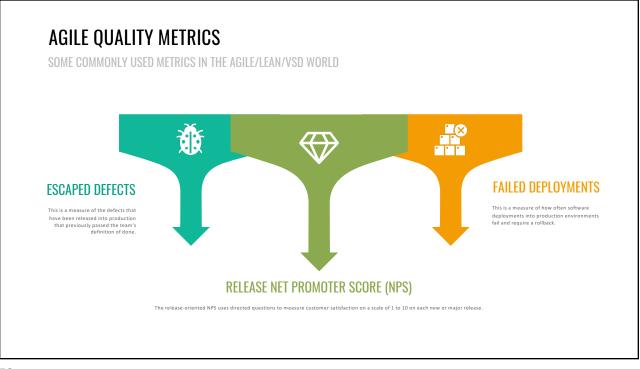


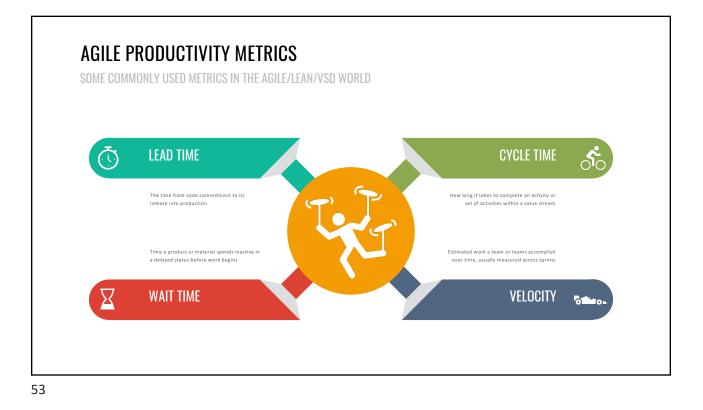
Step 5 - Identify Lean metrics

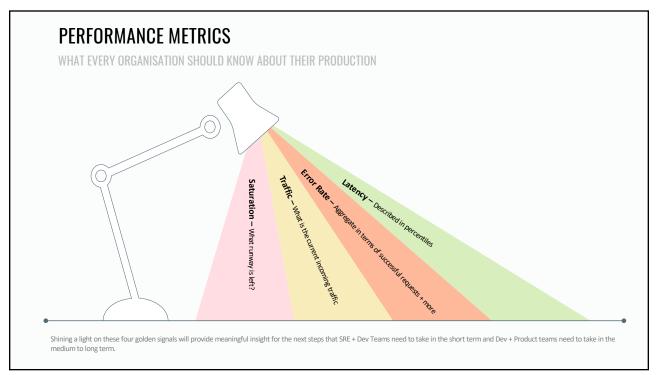
Technical	Product	Business
code change size	Lead time	Product cost
Code delivery speed	Cycle time	Product value
Code refactoring rate	Throughput	Return on investment
Code review churn	Work in progress	Product quality
Code quality	Flow efficiency	Net Promoter Score
Technical debt	Work profile	Customer satisfaction

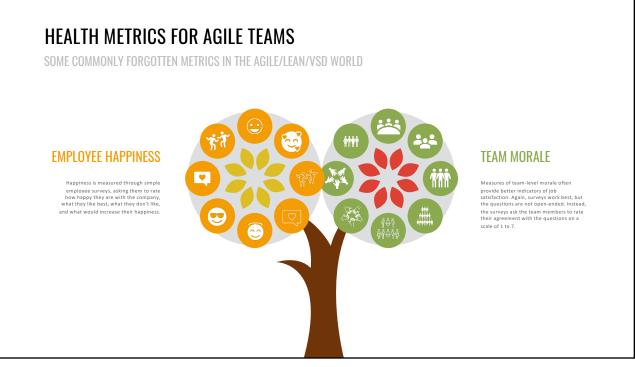


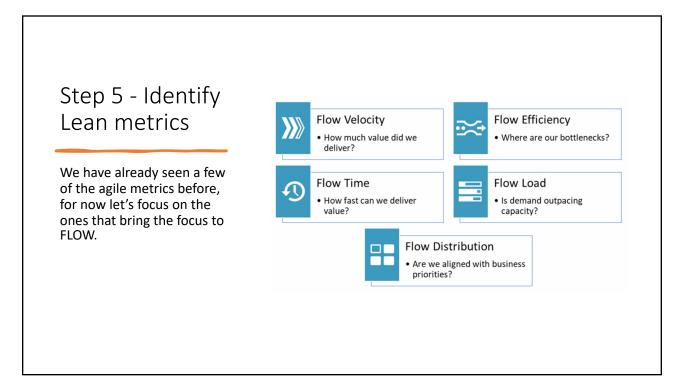
DORA METRIC	WAIC			
Software delivery performance metric	Low	Medium	High	
Deployment frequency For the primary application or service you work on, how often does your organization deploy code to production or release it to end users?	Between once per month and once every 6 months	Between once per week and once per month	On-demand (multiple deploys per day)	
Lead time for changes	Between one	Between one	Between one	
For the primary application or service you work on, what is your lead time for changes (i.e., how long does it take to go from code committed to code successfully running in production)?	month and six months	week and one month	day and one week	
Time to restore service	Between one	Between one day	Less than	
For the primary application or service you work on, how long does it generally take to restore service when a service incident or a defect that impacts users occurs (e.g., unplanned outage or service impairment)?	week and one month	and one week	one day	
Change failure rate	46%-60%	16%-30%	0%-15%	
For the primary application or service you work on, what percentage of changes to production or released to users result in degraded service (e.g., lead to service impairment or service outage) and subsequently require remediation (e.g., require a hoffix, rollback, fix forward, patch)?				











Step 5 - Identify Lean metrics

For our example, we can use these -

Legend

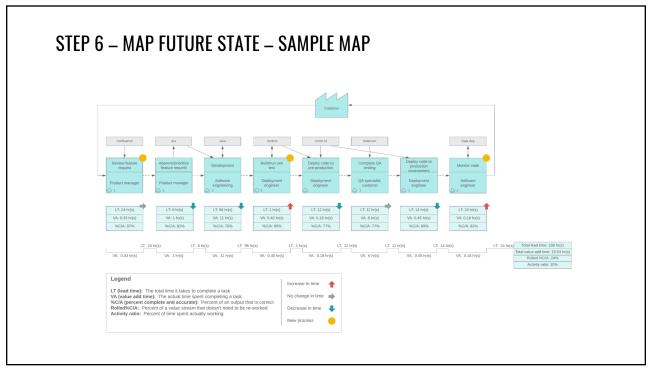
LT (lead time): The total time it takes to complete a task VA (value add time): The actual time spent completing a task %C/A (percent complete and accurate): Percent of an output that is correct Rolled%C/A: Percent of a value stream that doesn't need to be re-worked Activity ratio: Percent of time spent actually working

57

Legend

LT (lead time): The total time it takes to complete a task VA (value add time): The actual time spent completing a task %C/A (percent complete and accurate): Percent of an output that is correct Rolled%C/A: Percent of a value stream that doesn't need to be re-worked Activity ratio: Percent of time spent actually working











Step 7 - Create Kaizen plans – Chart of VSM Objectives and Measurables

🗷 - Unsuccessful

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Completed

- Still Open



	K					ed S	cheo	dule	Pla	n														
Value Stream:		VSM Team Members:															Date:							
Task No	Task Names	Assigned To:	04-Jan	11-Jan	18-Jan	25-Jan	01-Feb	08-Feb	15-Feb	22-Feb	01-Mar	08-Mar	15-Mar	22-Mar	29-Mar	05-Apr	12-Apr	19-Apr	26-Apr	03-May	10-May	17-May	24-May	31-May
	Demand Phase:					1																		
	SS																							
						- 1																		
	CI/CD																							
	Problem Solving																							
	Flow Phase:																							
	Kanban																							
	Facility Layout																							
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	FIFO																							
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	Test Automation					-		_	_								-	-	<u> </u>	-				
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	Leveling Phase:					+			_	_					-		-	-	<u> </u>	<u> </u>			$\left \right $	
	Kanban Board					÷		-	_							-	-		-	-				
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	Δ = Start Date							_											-	-				
	∆ = Start Date ⇒ = Ongoing Work																							
	: = Past Due One Month Out																							







